

Engine External

Intake	Upper Intake to Lower Intake Bolts	20
	Throttle Body to Upper Intake Nuts	20
	Lower Intake to Head Bolts	20
	Fuel Rail to Lower Intake	20
Exhaust/Turbo	EGR Valve to Upper Intake	20
	EGR Tube to Exhaust Manifold	10
	Exhaust Manifold Bolts	7 then 23
	EGR Flange to Upper Intake	19
	Turbo to Manifold Nut	40
	Turbo Support Bracket Bolts	40
	Oil Supply Line Nut	25
	Oil Supply Line Fitting Nut	10
	Oil Return to Turbo Bolt	20
	Oil Return to Fitting Nut	20
	Oil Return Fitting to Block Nut	9
	Downpipe to Turbo Outlet Bolts	35
Exhaust Bolts	30	
Cooling	Water Pump Bolts	20
	Thermostat Housing Bolts	20
	Water Jacket Drain Plug	28
Pulleys/Gears	Camshaft Gear Bolt	70
	Auxiliary Shaft Gear Bolt	40
	Crankshaft Pulley Bolt	120
	Water Pump Pulley Bolts	19
	Power Steering Pump Pulley Bolt	
Brackets	Motor Mount Bracket Bolts	
	AC Compressor Bracket Bolts	
	Alternator / PS Pump Bracket Bolts	
Sensors	Temperature Sender to Block	18
	Oil Pressure Sender to Block	18
	Ignition Module to Distributor	3
General	Distributor Clamp Bolt	20
	Motor Mount Nuts	45
	Oil Pan Drain Plug	25
	Oil Filter Insert to Block	25
	Oil Pan Bolts	8
	Valve Cover Bolts	8
	Spark Plug	15
	Flywheel to Crankshaft Bolts	64
	Starter to Bellhousing Bolts	20
	Auxiliary Shaft Cover Bolt	9
	Front Cover Bolt	9
	Inner Timing Belt Cover Stud	20
	Outer Timing Belt Cover Bolt	9
	Timing Belt Tensioner Pivot Bolt	40
Timing Belt Tensioner Adjusting Bolt	20	

Engine Compartment

Master Cylinder to Booster	20
Fan Shroud to Radiator	5
Radiator to Frame Rail	19
Radiator Upper Mounting Nuts	9

Body General

Fuel Tank Strap to Body	30
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Interior

Steering Column Mounting Bracket	15
Steering Wheel to Column Shaft Nut	40

Front Undercar		
Suspension	Front Sway Bar Bracket Bolts	52
	Front Sway Bar End Nuts	70
	Strut Top Mount Nuts	35
	Strut Spring Perch Nuts	45
	Strut Pinch Bolts	65
	TCA Pivot Bolts (XR4Ti)	11 + 90° turn
	TCA Pivot Bolts (XR4x4)	22 + 90° turn
	TCA Ball Joint Nuts (XR4Ti)	60
	TCA Ball Joint Pinch Bolts (XR4x4)	65
Front Subframe Bolts	65	
Steering	Outer Tie Rod Ball Joint Nuts	18 + align
	Tie Rod Jam Nuts	45
	Inner Tie Rod to Rack	55
	Steering Shaft Spline Pinch Bolt	20
	Steering Shaft U-Joint Pinch Bolt	18
Steering Rack Mounting Bolts	11 + 90° turn	
Brakes	Caliper to Caliper Bracket	20
	Caliper Bracket to Front Spindle	44
Spindles	Front Axle Nut (XR4Ti/Scorp/Cossie)	240
	Front Axle Nuts (XR4x4 - Greased)	162
	Wheel Lug Nuts	75

Rear Undercar		
Suspension	Rear Upper Shock Bolts	35
	Rear Lower Shock Bolts	35
	STA Pivot Bolts	70
	Beam Mount Guide Plate Bolts	35
	Beam Mount Bolts	70
	Rear Sway Bar Bracket Bolts	19
	Differential Mount to Axle Cover	40
	Differential Mount to Body (8mm)	18
	Differential Mount to Body (10mm)	40
Rear Axle to Subframe Bolts	65	
Hubs	Rear Bearing Carrier Bolts	48
	Rear Axle Nut (XR/Scorp/Cossie/4x4)	200
	Wheel Lug Nuts	75
Brakes	Wheel Cylinder to Backing Plate	7

Drivetrain		
General	Flywheel to Crankshaft	64
	Pressure Plate to Flywheel	19
	Bellhousing to Engine	35
	Engine Rear Cover to Bellhousing	35
	Bellhousing to Transmission (T9)	65
	Bellhousing to Transmission (T5)	
	Trans Mount to Transmission (T9)	65
	Trans Mount to Transmission (T5)	
	Trans Mount to Transmission (MT75)	
	Trans Crossmember to Body	35
	Air Baffle Stud Nut (T9)	19
	Shifter To Transmission Bolts (T9)	19
	Shifter To Transmission Bolts (T5)	30
	Shifter To Transmission Bolts (MT75)	
	Front Differential to Oil Pan Bolts	38
	Front Driveshaft to Front Axle Bolts	55
	Driveshaft to Rear Axle Bolts (7.5")	55
	Driveshaft to Rear Axle Bolts (8.8")	90
	Guibo to Driveshaft Nuts	66
	Center Support Bearing Bolts	17
	Rear Axle to Subframe Bolts	65
	Rear Halfshaft Bolts	30